



WARNING



- For Outdoor Use Only
- Read the instructions before installation and use.
- Keep the instructions for future references.



WARNING



- Do not store or use gasoline or any other flammable vapors and liquids in the vicinity of any other appliance.
- An LP cylinder not connected for use shall not be stored in the vicinity of this or any other appliance.



WARNING



- Turn off the gas valve immediately if the smell of gas is detected.
- Extinguish any open flame.
- If odour continues, contact your gas supplier immediately.



WARNING



The user assumes all risk in the assembly and operation of the gas heater. Failure to follow the warnings and instructions in this manual can result in severe personal injury, death or property damage. If user cannot read or fully understand the instruction manual, please contact your dealer. Manufacturer or supplier will not be responsible for user's negligence.

TABLE OF CONTENTS

aution	1
leater stand and Location	3
as Requirements	3
eakage Test	4
uel Gas Odor	4
peration and Storage	5
ssembly Instructions	6
onstruction and Specifications	7
ssembly Procedures	7
roblems Check List	11

CAUTION

PLEASE READ CAREFULLY THE FOLLOWING SAFETY GUIDELINES BEFORE OPERATION

- Installation and repair should be done by a qualified service person.
- Improper installation, adjustment, alteration can cause personal injury or property damage. Do not attempt to alter the unit in any manner.
- This appliance must be installed and the gas cylinder stored in accordance with the regulations in force. Do not move the appliance when in operation.
- Shut off the valve at the gas cylinder or the regulator before moving the appliance.

The tubing or the flexible hose must be changed within the prescribed intervals.

- In case of violent wind particular attention must be taken against tilting of the appliance. Do not store or use gasoline or other flammable vapors or liquids into the heater unit.
- The whole gas system, hose regulator, pilot or burner should be inspected for leaks or damages before
 use. All leak tests should be done with a soap solution. Never use an open flame to check for leaks.
- Do not use the heater until all connections have been leak tested.

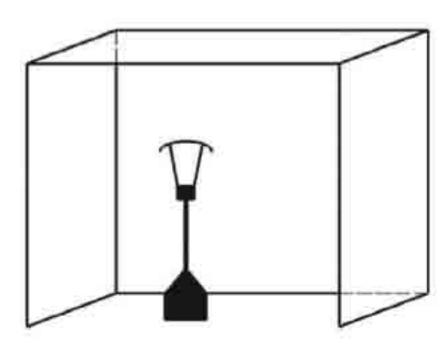
Turn off immediately the gas valve if smell of gas is detected.

- Do not transport heater while it s operating.
- Do not move the heater after it has been turned off until the temperature has cooled down. Keep the ventilation opening of the cylinder enclosure free and clear of debris.
- Do not paint radiant screen, control panel or top canopy reflector.
- Control compartment, burner and circulation air passageways of the heater must be kept clean.
 Frequent cleaning may be required as necessary.
- The LP tank should be turned off when the heater is not in use.

Check the heater immediately if any of the following exists:

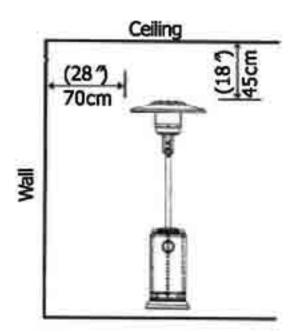
- The heater does not reach temperature.
- The burner makes popping noise during use (a slight noise is normal when the burner is extinguished).
- Smell of gas in conjunction with extreme yellow tipping of the burner flames.
- The LP regulator/hose assembly must be located out of pathways where people may trip over it
 or in area where the hose will not subject to accidental damage.
- Any guard or other protective device removed for servicing the heater must be replaced before operating the heater.
- Change the gas cylinder in a well ventilated area, away from any inflammation source. Check that the regulator seal is fitted and that it is in good condition.
- Do not obstruct the ventilation holes of cylinder housing.
- Adults and children should stay form high temperature surface to avoid burns or clothing ignition.
 Children should be carefully supervised when they are in the area of the heater.
- Clothing or other flammable materials should not be hung on the heater or placed on or near the heater. Use may replace the rubber hose by himself and note the length of the hose is 150cm. And the hose must be required by the national conditions.

- LP Characteristics Flammable, explosive, heavier than air-settles in low areas.
- In its natural state, propane has no odor. For your safety, an odorant is added that smells like rotten cabbage.
 - Contact with liquid LP can cause freeze burns to skin.
- This heater is shipped from the factory for LP gas use only.
- Use only EEC approved"15KG. "Gas cylinders LP gas cylinders (same as commonly used on gas grills) with safety valves. These valves can be quickly identified by their external and internal threads.
 Never use a cylinder with a damaged body, valve, collar or foot ring.
- When heater is not in use, turn Control Valve OFF. Close the valve of the gas cylinder or the regulator
- after use.
- The use of this appliance in enclosed areas can be dangerous and is "PROHIBITED".
 - 1) For use outdoors or in amply ventilated areas.
 - 2) An amply ventilated area must have a minimum of 25% of the surface area open.
 - 3) The surface area is the sum of the walls surface.



HEATER STAND AND LOCATION

- The heater is primarily for outdoor use only. Always ensure that adequate fresh air ventilation is provided.
- Always maintain proper clearance to combustible materials, i.e. top 45cm(18 ") and sides 70cm (28 ") minimum.
- Heater must be placed on level firm ground.
- Never operate heater in an explosive atmosphere like areas where gasoline or other flammable liquids or vapors are stored.
- To protect heater from strong wind, anchor the base securely to the ground with screws.
- Water tank should be full of water or sand. Otherwise heater would filt.



GAS REQUIREMENTS

- Use LPG gas mixtures .
- Maximum inlet pressure of propane regulator must not exceed 100 PSI.
- The pressure regulator and hose assembly to be used must conform to local standard codes.
- The installation must conform to local codes, or in the absence of codes, with standard codes.
- The installation must conform to local codes, or in the absence of codes, with the standard for storage and handling of liquid petroleum gases.
- A dented, rusted or damaged propane tank may be hazardous and should be checked by your tank supplier.
 - Never use a propane tank with a damaged valve connection.
- . The propane tank must be arranged to provide for vapor withdrawal from the operating cylinder.
- Never connect an unregulated propane tank to the heater.

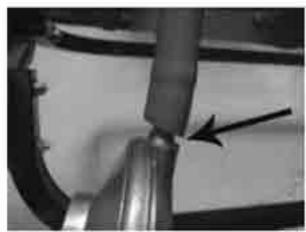
LEAKAGE TEST

Gas connections on the heater are leak tested at the factory prior to shipment. A complete gas tightness check must be performed at the installation site due to possible mishandling in shipment or excessive pressure being applied to the heater.

- The heater must be checked with a full cylinder.
- Make sure the safety control valve is in the OFF position.
- Make a soap solution of one part liquid detergent and one part water. The soap solution can be applied with a spray bottle, brush or rag.
 - Soap bubbles will appear in case of a leak.
- Leakage test points. See pictures below.
- Turn the gas supply ON.
 - In case of a leak, turn off the gas supply. Tighten any leaking fittings, then turn the gas supply
- on and recheck. Contact your dealer for assistance if bubbles continue to appear.
 Never leak test while smoking.







FUEL GAS ODOR

LP gas and natural gas have manmade odorants added specifically for detection of fuel gas leaks.

If a gas leak occurs you should be able to smell the fuel gas. Since Propane (LP) is heavier than air you should smell for the gas odor low to the floor. **ANY GAS ODOR IS YOUR SIGNAL TO GO INTO**

IMMEDIATE ACTION!

- Do not take any action that could ignite the fuel gas. Do not operate any electrical switches. Do not pull any power supply or extension cords. Do not light matches or any other source of flame. Do not use your telephone.
- Get everyone out of the building and away from the area immediately.
- Propane (LP) gas is heavier than air and may settle in low areas. When you have reason to suspect a propane leak, keep out of all low areas.
- Use your neighbor s phone and call your fuel gas supplier and your fire department. Do not reenter the building or area.
- Stay out of the building and away from the area until declared safe by the firefighters and your fuel gas supplier.
- FINALLY, let the fuel gas service person and the firefighters check for escaped gas. Have them air out
 the building and area before you return. Properly trained service people must repair any leaks, check
 for further leakages, and then relight the appliance for you.

OPERATION AND STORAGE

TO TURN ON THE HEATER

- Turn on the valve on the gas supply cylinder completely.
- Press and turn the variable control knob to PILOT position (counter-clockwise 90°)
- Press down the variable control knob and hold for 30 seconds. While holding down the variable control knob after the pilot flame lights.

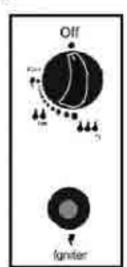
Note:

- If a new tank has just been connected, please allows at least one minute for the air in the gas pipeline to purge out through the pilot hole.
- When lighting the pilot flame make sure that the variable control knob is continuously pressed down while pressing the igniter button. Variable control knob can be released after the pilot flame lights.
- Pilot flame can be watched and checked from the small round window with sliding lid located at the bottom of the flame screen (to the left or right side of the controller).
- If the pilot flame does not light or it goes out, REPEAT STEP 3.
- After the pilot flame lights, turn the variable control knob to minimum position and leave it there for 5
 minutes or more before turning the knob to desired temperature position.

TO TURN OFF THEHEATER

- 1. Turn the variable control knob to pilot position. See picture of a "and push the igniter.
- Turn the knob to "LOW "position for small flame. See picture of " d d "."
- Press and turn the variable control knob to OFF position.
- Turn off the valve on the gas supply cylinder completely.

Variable control knob



Igniter

Storage

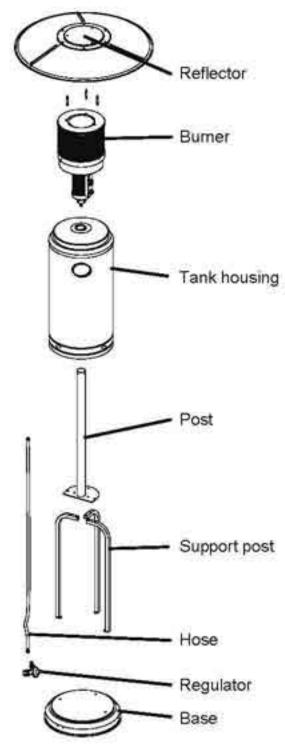
- 1. Always close the gas valve of the gas cylinder after use or in case of a disturbance.
- Remove the pressure controller and the hose.
- Check the tightness of the gas valve and for damage. If you suspect damage, have it changed by your gas dealer.
- Never store liquid gas cylinder in a sub-terrain, or at places without adequate air ventilation.

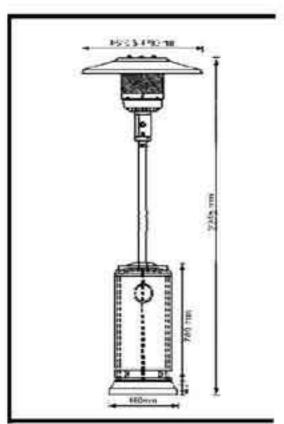
Cleaning And Care

- Wipe off powder coated surfaces with soft, moist rag. For lacquer surface, use suitable cleaners. Do
 not clean heater with cleaners that are combustible or corrosive.
- Remove debris from the burner to keep it clean and safe for use.

Assembly Instructions

Components





<u>Hardware</u>

Picture	Qty	Description	Used in Step(s)
	6	Large Bolt	3
	5	Small Bolt	1&2
	4	Bolt	6
6	9	Small Screw	7
0	13	Large Flat Washer	1&5&8
	2	Flange Nut	1
•	6	Large Nut	3
•	9	Cap Nut	7
4	3	Wing Nut	8
	3	Reflector Stud	5
_	1	Wrench	1&2&3&6&7

A. Construction and characteristics:

Transportable terrace/garden heater with tank housing

- Casing in steel with powder-coating or stainless steel
 Soluble gas connections are equipped with metal clamp
- Stainless steel flame screen
- Heat emission from reflector

B. Specifications

For outdoor use only

Use propane or butane gas only

Max. Wattage: 13 KW Consumption: 870 g/hr

Weight: Stainless steel model G.W. 20 kgs

Powder coating model G.W. 20 kgs

Height: 2210 mm including stand

With CE certificate

C. Table of openings

Gas Pressure mmH₂O	Main Opening	Opening of Pilot Burner
280/300	2. 0mm	0.22mm
370	1.80mm	0.22mm
500	1.80mm	0.22mm

Assembly Procedures

Step 1 - Attach Wheel (Optional) Assembly to Base

- Please Line up holes in Wheel Bracket with corresponding holes in Base.
- Please be sure that the Wheel Assembly is parallel other base, and fully tighten bolts.



Small Bolt 2pcs



Flange Nuts 2pcs



Large Flat Washer 4pcs





Step 2 - Attach Support Brackets to Base

 Attach three Support post loosely to Base with three Small Bolts downward through Support post into the Base.



Small Bolt 3pcs





Step 3 - Attach Post to Support post

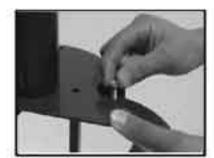
- Install Post onto three Support posts.
- Attach Post to Support post using six large bolts
 & six large nuts.



Large Bolt 6pcs



Large Nut 6pcs









Step 4 - Load Tank housing onto Post

- Load Tank housing onto Post
- Slide Tank housing down.





Step 5 - Attach Reflector Studs to Burner

- Insert 3 Reflector studs & 3 Large Flat Washers
- Tighten studs securely



Reflector Stud 3pcs



Large Flat Washer 3pcs





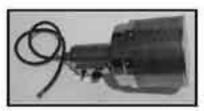
Step 6 - Attach Hose to Burner and Attach Burner to Post

Screw off 4 bolts



Bolt 4pcs

Attach Hose to Burner





- Load Burner by inserting Hose into Post.
- Insert Burner into Post.
- Control Knob should be above decal on Post.
- Attach Burner to Post, and loosely install four Bolts.
- · Tighten Bolts securely.





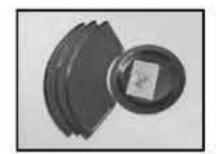
Step 7 - Install Reflector

(For models with Entire Reflector , skip to Step 8)



Remove protective cover before assemble.

Note: If necessary for proper alignment of reflector sections, loose each screw prior to further assembly and retighten after sections are aligned.





- Install Reflector using 9 Small Screws & 9 Cap nuts.
 - 0

Small Screw 9pcs



Cap Nut 9pcs





Step 8 - Attach Reflector to Burner

- Support Heater.
- Slide 3 Large Flat Washers over threaded end of Reflector Stud.



Large Flat Washer 6pcs

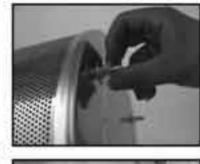


Wing Nut 3pcs

- Locate Reflector on 3 Reflector studs.
 Install Large Flat Washers on Reflector studs &
- securely tighten wing nuts but do not over-tighten!









Step 9 - Connect Hose & Regulator to Cylinder

NOTE: You must provide Propane/Butane/LPG cylinder.

The pressure of regulator and hose assembly supplied with the appliance must be used.

A dented, rusted or damaged cylinder may be hazardous and should be checked by your cylinder supplier. Never use a cylinder with a damaged valve connection.

Never connect an unregulated cylinder to the heater.



- Lift Cylinder Housing.
- Screw regulator onto gas hose. Do not cross-thread.
- Tighten securely.
- Attach regulator to cylinder.
- Complete attachment.
- Install cylinder.



PROBLEMS CHECK LIST

PROBLEMS	PROBABLE CAUSES	SOLUTIONS
Pilot will not light	Gas valve may be OFF	Turn the gas valve ON
	Tank fuel empty	Refill LPG tank
	Opening blocked	Clean or replace opening
	Air in supply system	Purge air from lines
	Loose connection	Check all fittings
Pilot will not stay on	Debris around pilot	Clean dirty area
	Loose connections	Tighten connections
	Thermocouple bad	Replace thermocouple
	Gas leak in line	Check connections
	Lack of fuel pressure	Tank near empty. Refill LPG tank.
Burner will not light	Pressure is low	Tank near empty. Refill LPG tank.
	Opening blocked	Remove and clean
	Control not on	Turn valve to ON
	Thermocouple bad	Replace thermocouple
	Pilot light assembly bent	Place pilot properly
	Not in correct location	Position properly and retry

Service and Maintenance Information

If the pilot heater fails to operate correctly, contact place of purchase or their authorised service agent for advice and service.

DO NOT ATTEMPT REPAIRS YOURSELF.

Periodic maintenance should be performed at intervals not exceeding 6 months or when obvious faults exist. (i.e.) flame burning abnormality or burner discolouration. Flame abnormality or burner discolouration is generally a sign of gas supply blockage or blocked burner ports.

To clean the burner ports, remove the reflector assembly by removing the three nuts at the top of the reflector. The mesh screen may than be extracted by removing the four retention screws at the base of the mesh screen and four screws at the top of the screen. Remove the two screws retaining the burner assembly, Rotate the burner assembly slightly then remove the burner assembly upwards.

Care should always be taken to avoid damage to the gas piping and Piezo ignition lead.

The burner and mesh screen may than be cleaned by compressed air. Assembly is a reversal of the above procedure.

If the pilot is blocked by debris, spider webs etc. the pilot flame may be small and the flame failure device may have not heated up enough for the main burner to come on. If this happens it will be necessary to clean the pilot and its gas tube.

To clean the pilot, remove the burner and pilot cover as detailed above, Inspect the pilot injector and tubing for blockage. If obstructed clean with compressed air. Clean the flame failure device. Assembly is a reversal of the above procedure.

NO LONGER LET THE COLD IN